

## For Safety —

1. Operate only with instructors permission and after you have received instruction.
2. Remove jewelry, eliminate loose clothing, and confine long hair.
3. Make sure all guards are in place and operating correctly.
4. Always use proper eye protection.
5. Hold material securely with vise or clamps.
6. Be sure key is removed from chuck.
7. Select a properly sharpened bit. For metal, center punch when hole is to be drilled.
8. Turn off power if work piece is caught in the drill. Do not stop by hand.
9. Adjust table or depth stop to avoid drilling into the table.
10. Select the correct speed, normally slower for metal-faster for wood. The larger the bit, the slower the speed.

